



Automation System Completes Total Assembly

- 9 Technologies Do the Job for Key Automotive & Appliance Component

A complete automation system designed and manufactured by **QSI Automation** was shipped to a major supplier of components for the automotive and appliance industries. The system totally assembles and inspects a key component subassembly.

The synergy of over 9 technologies include (quantity):

- High-Viscosity Fluid Dispensing (5)
- Vibratory Bowl Feeding (5)
- Product Welding
- Date & Product Type Marking
- Vision Inspection (5)
- Vision-Guided Part Placement
- Robotic Part Transfer (9)
- Product Testing & Data Retention (2)
- Component Installation Verification (6)



Contact Jeff Dull for more information about Automation Systems



High-Viscosity Fluid Dispensing



Vision-guided part placement



O-ring bowl feed

ISO 9001 CERTIFICATION

Marks Commitment to Customer Satisfaction, Quality and Continuous Improvement



QSI received ISO 9001 certification covering all departments and processes. Many customers require this certification from suppliers to do business with them. Holding the ISO flag left to right: Phil Munk, president, Molly Scherer, ISO management representative, JT Munk, vice president, celebrate with employees.

MAJOR PLANT EXPANSION COMPLETED

-Increased capacity for larger machine rebuilds & automation

The recently completed 8,000 square foot expansion to the QSI Churubusco, IN facility provides higher ceilings and floor loading to handle increasing demand for larger injection molding machine rebuilds, automation systems and fabrications.



Expansion boosts total space to over 25,000 sq. ft.



Industry Veteran Joins Sales

Mark Garrison has joined QSI as Sales Engineer. Mark has over 18 years experience in the plastics and machinery industry. He recently was an independent machinery sales representative in OH and IN. Prior to that he was sales manager for Autojectors vertical machinery and earlier was general manager of Autojectors Contract Services Business.



Automated Assembly & Test Systems • Insert Molding Systems
Feeder Systems • Vertical & Horizontal Injection Machine Rebuilds, Retrofits, Service
Injection Mold Design & Manufacture • Vision Systems • Custom Fabrication